### TECHNICAL DATA SHEET



# Crown Super Gloss Enamel

#### **Product Description**

**Type:** Superior quality alkyd resin based highly washable topcoat with a glossy finish, designed for interior and exterior surfaces.

**Uses:** Ideal for decorating and protecting interior and exterior surfaces.

**Substrates:** Suitably primed and undercoated, cement plaster, concrete, block work, rendered surfaces, Gypsum board, Wood, Steel, plastic, fibreglass, etc.

**Advantages:** Very tough, washable finish. Excellent opacity, durability and flexibility to withstand tropical weather conditions. Good initial whiteness and whiteness retention. Good gloss retention. Easy to apply. Wide colour range. Interior & exterior use.

**Conditions during application;** The temperature of the substrate should be minimum 10°C and at least 3°C above the dew point of the air, measured near the substrate. Good ventilation is required in confined areas to ensure proper drying. The moisture content in the substrate should not exceed 3% (by weight). The coating should not be exposed to oil, chemicals or mechanical stress until fully cured.

#### PRODUCT DATA:

**Colour Range:** Available in a range of over 11,000 colours from Ambiance Plus, RAL, BS 4800 and various colour charts through Crown dispensing system.

Pack Sizes: 1 litre, 4 litres and 20 litres

Finish: High gloss

Thinner & equipment cleaner: White Spirit

**Dilution Ratio:** Maximum 10% by volume with White Spirit. Avoid over-thinning as this will affect the opacity. Stir well before use.

**Drying Times:** Surface dry <4hrs & Hard dry <16hrs

#### **APPLICATION DATA:**

The product can be applied by: Brush, roller or airless spray

**Spreading Capacity per coat:** Depends on film thickness applied, type of texture, surface porosity, imperfections, temperature & wastage during painting

13–15 m<sup>2</sup>/l per coat when applied over Crown Undercoat on a smooth surface. Maximum spread rate per coat is obtained at minimum dry film thickness and vice versa.

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#### **DIRECTIONS FOR USE**

Surface preparation & Paint System:

| Surface  | Preparation   | Primer/ Undercoat  | Topcoat   |
|--|---|--|---|
| New Plaster  | Remove loose particles. Moisture content < 3%   | Crown Plus 3 Masonry or Alkali Resistant Primer diluted up to 10% by volume with White Spirit  | 1 – 2 coats Crown Super Gloss<br>diluted up to 10% by volume<br>with White Spirit |
| Emulsion<br>painted surface<br>in sound<br>condition         | Sand and clean  | Crown Universal Undercoat diluted up to 10% by volume with White Spirit  | 1 – 2 coats Crown Super Gloss diluted up to 10% by volume with White Spirit       |
| Oil based enamel<br>painted surface<br>in sound<br>condition | Sand down and clean   | None required if in good condition unless a drastic colour change is required.   | 1 – 2 coats Crown Super Gloss diluted up to 10% by volume with White Spirit       |
| Loosely bound & lime-washed or distempered surfaces          | Remove all flaking paint<br>down to a firm base or<br>original building   | Crown Penetrating<br>Primer with no<br>dilution  | 1 – 2 coats Crown Super Gloss<br>diluted up to 10% by volume<br>with White Spirit |
| Wood & boards  | Sand along the grain  | Crown White/ Aluminium Wood Primer diluted up to 10% by volume with White Spirit. Then Universal Undercoat diluted up to 10% by volume with White Spirit | 1 – 2 coats Crown Super Gloss diluted up to 10% by volume with White Spirit       |
| Mild Steel   | Degrease with White<br>Spirit or degreaser.<br>Remove rust with Rust<br>Remover. Rinse with<br>clean water till water<br>break free | Crown Zinc<br>Phosphate Primer   | 1 – 2 coats Crown Super Gloss<br>diluted up to 10% by volume<br>with White Spirit |
| Galvanised Iron/<br>Stainless Steel                          | Apply Mordant Solution or 1-pack Etch Primer  | Crown Zinc<br>Phosphate Primer   | 1 – 2 coats Crown Super Gloss<br>diluted up to 10% by volume<br>with White Spirit |
| Plastic &<br>Fibreglass                                      | Apply 1-pack or 2-pack<br>Etch Primer   | Crown Universal<br>Undercoat diluted up<br>to 10% by volume<br>with White Spirit   | 1 – 2 coats Crown Super Gloss<br>diluted up to 10% by volume<br>with White Spirit |

#### **Precautions:**

- 1. To avoid shade variation, especially for projects, ensure that batch numbers match. Blend different batch numbers prior to applying
- 2. Not recommended where chemical and solvent resistance are required
- 3. Avoid applying heavy coatings above 35µm DFT to prevent wrinkling
- 4. Avoid the use of cheap solvents as these may affect gloss or drying time

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**Availability:** From Crown Depots in Nairobi, Kisumu, Mombasa, Meru, Nyeri, Eldoret, Arusha, Mwanza, Dar es Salaam, Kigali and through Crown Stockists.

**Storage Conditions:** Store under cool dry conditions away from direct sunlight, heat and extreme cold.

**Disclaimer:** The recommendations contained herein are given in good faith and meant to guide the user in accordance with good painting practices. They are gained from our tests and experiences and are believed to be accurate and reliable. No warranty/guarantee is implied by the recommendations contained herein since the conditions of use; application method, substrate and cleanliness of the substrate are beyond Crown Paints Kenya PLC control. Technology may change with time, necessitating changes to this Technical Data Sheet (TDS). Crown Paints Kenya PLC reserves the right to amend the TDS without any further notice. It is the responsibility of the user to ensure that the latest TDS is being used for reference.



For additional health & safety information, please refer to our Material Safety Data Sheet (MSDS)