TECHNICAL DATA SHEET



Crown Zinc Rich Primer (Single Pack)

Product Description

Type: A single pack, very thick and heavy primer that possesses excellent corrosion resistance due to galvanic protection. Based on modified synthetic resin and zinc metal anticorrosive pigment. **Uses:** As a sacrificial primer to increase the corrosion resistance and lifespan of any system or as a single coat protective coating.

Substrates: Galvanised steel, stainless steel, mild steel

Advantages: Excellent adhesion, exterior durability and rust inhibition. Heat resistant up to 200°C dry heat. Superior water/dampness, chemical and solvent resistance.

PRODUCT DATA:

Colour Range: Grey

Pack Sizes: 1 litre and 4 litres

Finish: Matt

Thinner & equipment cleaner: Industrial Thinner.

Dilution Ratio: Supplied for use for brush or roller application. For spray application thin up to spray viscosity with Crown Industrial Thinner. Avoid overthinning. Stir well before use.

Drying Times: Touch dry: 1hr. Recoatable: 4 hrs

APPLICATION DATA:

The product can be applied by: Brush, roller or spray

Spreading Capacity per coat: Depends on film thickness applied, type of texture, surface porosity, imperfections, temperature & wastage during painting

4 - $6m^2/1$ @ DFT 40 - $50\mu m$ when applied on smooth surfaces.

Maximum spread rate per coat is obtained at minimum dry film thickness and vice versa.

Date of issue: 29/10/2019. Page: 1/2

TECHNICAL DATA SHEET



DIRECTIONS FOR USE

Surface preparation & Paint System:

Surface	Preparation	Primer	Topcoat
Iron and	Clean with White Spirit and rinse thoroughly with fresh water. Allow to dry.	1 coat Crown Zinc Rich	1-2 coats QAD
weathered Steel	Abrasive Blast Clean to SA 2.5 of Swedish Standard SIS 055900 - 1967. Alternatively, Wire Brush Clean to ST 3 of the same Standard.	Primer diluted with Industrial Thinner	Enamel, NC or Fast Dry
Galvanised Iron and Aluminium	Clean with White Spirit and rinse thoroughly with fresh water. Allow to dry. Sand with P120 – 180 sandpaper. Apply 1 coat Crown One Pack Etch Primer undiluted and overcoat within 1 month	1 coat Crown Zinc Rich Primer diluted with Industrial Thinner	1-2 coats QAD Enamel, NC or Fast Dry
Previously painted surfaces	Remove loose/ flaking paint down to firm base. Sand with P120 – 180 sandpaper to provide key and dust off	Patch prime bare areas with Crown Zinc Rich Primer diluted Industrial Thinner	1-2 coats QAD Enamel, NC or Fast Dry

Precautions:

- 1. Do not overcoat with 2K systems as lifting of the paint may occur
- 2. Avoid the use of cheap solvents as these may affect drying time

Availability: From Crown Depots in Nairobi, Kisumu, Mombasa, Meru, Nyeri, Eldoret, Arusha, Mwanza, Dar es Salaam, Kigali and through Crown Stockists.

Storage Conditions: Store under cool dry conditions away from direct sunlight, heat and extreme cold.

Disclaimer: The recommendations contained herein are given in good faith and meant to guide the user in accordance with good painting practices. They are gained from our tests and experiences and are believed to be accurate and reliable. No warranty/guarantee is implied by the recommendations contained herein since the conditions of use; application method, substrate and cleanliness of the substrate are beyond Crown Paints Kenya PLC control. Technology may change with time, necessitating changes to this Technical Data Sheet (TDS). Crown Paints Kenya PLC reserves the right to amend the TDS without any further notice. It is the responsibility of the user to ensure that the latest TDS is being used for reference.



For additional health & safety information, please refer to our Material Safety Data Sheet (MSDS)

Date of issue: 29/10/2019. Page: 2/2